

XJG Conduit Expansion Joints with Internal Grounding

Applications:

XJG expansion couplings are used with rigid metal conduit and IMC:

- Without the need for an external bonding jumper and clamps (up to 4")
- To couple together two (2) sections of conduit subject to longitudinal movement
- In long conduit runs to permit linear movement caused by thermal expansion and contraction
- On long conduit runs to prevent conduit from buckling and ensuing circuit failures
- Indoors or outdoors where conduit expansion occurs and there are wide temperature ranges
- In conduit runs that cross structural joints
- In conduit runs to prevent damage to conduit supports such as in a building or on a bridge
- With optional redundant visible grounding strap

Certifications and Compliances:

- UL Standard: 514B
- CSA Standard: C22.2 No. 18
- NEC Articles 250-77 and 300-7 (b)
- NEMA FB1
- Wet Locations

Standard Materials and Finishes:

Body

- Steel - electrogalvanized
- Copper-free aluminum - natural
- *Feraloy*[®] iron alloy - electrogalvanized (5" + 6" only)

Reducer

- 1/2" through 1" - Steel - electrogalvanized
- 1 1/4" through 6" - *Feraloy*[®] iron alloy - electrogalvanized and aluminum paint
- Copper-free aluminum - natural

Gland Nut

- 1/2" through 1" - Steel - electrogalvanized
- 1 1/4" through 6" - *Feraloy*[®] iron alloy - electrogalvanized and aluminum paint
- Copper-free aluminum - natural

Packing

- Teflon[®] (trademark of E.I. DuPont Co.)

Washer

- Steel - electrogalvanized
- Copper-free aluminum - natural

Gasket

- Vellum

Bushing

- 1/2" through 1" - Steel - electrogalvanized
- 1 1/4" through 6" - *Feraloy*[®] iron alloy - electrogalvanized and aluminum paint
- Copper-free aluminum - natural



Patented Design

Ordering Information

Conduit Size	Maximum Conduit Movement	Cat. #	Optional Bonding Jumper†	A Diameter	B Length	Bonding Jumper Length
1/2	4	XJG14 HDG	BJ14	1.75	6.75	20"
	8	XJG18 HDG	BJ18	1.75	10.75	30"
3/4	4	XJG24 HDG	BJ24	2.12	6.75	20"
	8	XJG28 HDG	BJ28	2.12	10.75	30"
1	4	XJG34 HDG	BJ34	2.43	7.25	20"
	8	XJG38 HDG	BJ38	2.43	11.25	30"
1 1/4	4	XJG44 HDG	BJ44	3.19	7.56	24"
	8	XJG48 HDG	BJ48	3.19	11.56	30"
1 1/2	4	XJG54 HDG	BJ54	3.68	7.87	24"
	8	XJG58 HDG	BJ58	3.68	11.87	30"
2	4	XJG64 HDG	BJ64	4.75	8.25	24"
	8	XJG68 HDG	BJ68	4.75	12.25	30"
2 1/2	4	XJG74 HDG	BJ74	4.87	9.31	24"
	8	XJG78 HDG	BJ78	4.87	13.31	36"
3	4	XJG84 HDG	BJ84	5.37	10.00	30"
	8	XJG88 HDG	BJ88	5.37	14.00	36"
3 1/2	4	XJG94 HDG	BJ94	6.62	9.81	30"
	8	XJG98 HDG	BJ98	6.62	13.81	36"
4	4	XJG104 HDG	BJ104	6.62	9.81	30"
	8	XJG108 HDG	BJ108	6.62	13.81	36"
5	8	XJ128 HDG‡	—	7.64	15.50	—
	8	XJ148 HDG‡	—	9.56	16.00	—

†XJG expansion couplings use a metallic bushing and ground springs to create a high integrity internal ground connection. External ground straps offer a redundant ground path and easy visible indication of ground.
‡XJ128 and XJ148 are not internally grounded. A pair of 36" bonding jumpers are provided with fitting.

Ground Springs

- Phosphor bronze - electrogalvanized

Ground Strap

- Braided tinned copper

U-Bolts

- Malleable iron - electrogalvanized

Options:

Description

Available in copper-free aluminum
Not available on 5" and 6" sizes
Hot dipped galvanized
Available with redundant† ground strap for visible indication of grounding - order separately (BJ Series)

Suffix

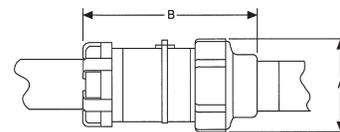
SA

HDG

Size Ranges:

- 1/2" through 6" conduit size
- 4" and 8" maximum conduit movement

Dimensions In Inches:



XJG shown with optional bonding jumper

